

DART AEROSPACE LTD		Work Order:	24027
Description: Tube Ass		Part Number:	K469-035-002A
Dwg:		Qty:	2
		Page of	

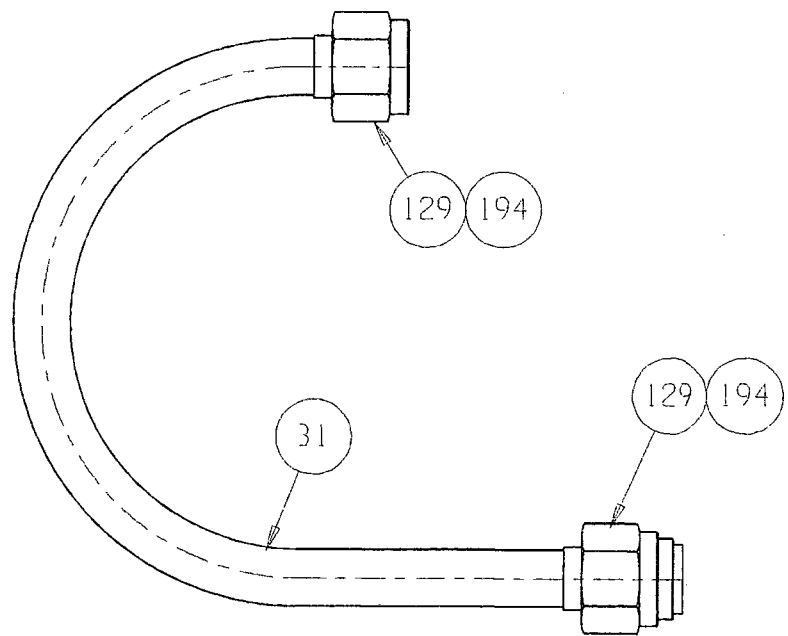
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05.08.12	2
2	GA	Form Tube ASPER Dwy ? DT 8786 Template. MAT: 316 SS SEAMLESS TUBING Ø.750" x .065" WALL (M316T0.750W.065) Batch:.			
3	GA	Deburr.			
4	GA	Pick:			
		Qty Part# Proc Batch			
		2 MS21922-12 SLAVE			
		2 MS21921512 NJT			
		Assemble caper Dwy = DT 8789 Template.			
5	QCS	Inspect Work to Step #4.			
6	ST	Identify & Stack in Unit's Float Room			
7	AC	Call/PART. 0		5.05.09.23	
8	DC	Close w/o. Level 21.			

Rev	Date	Change	Revised By	Approved

1

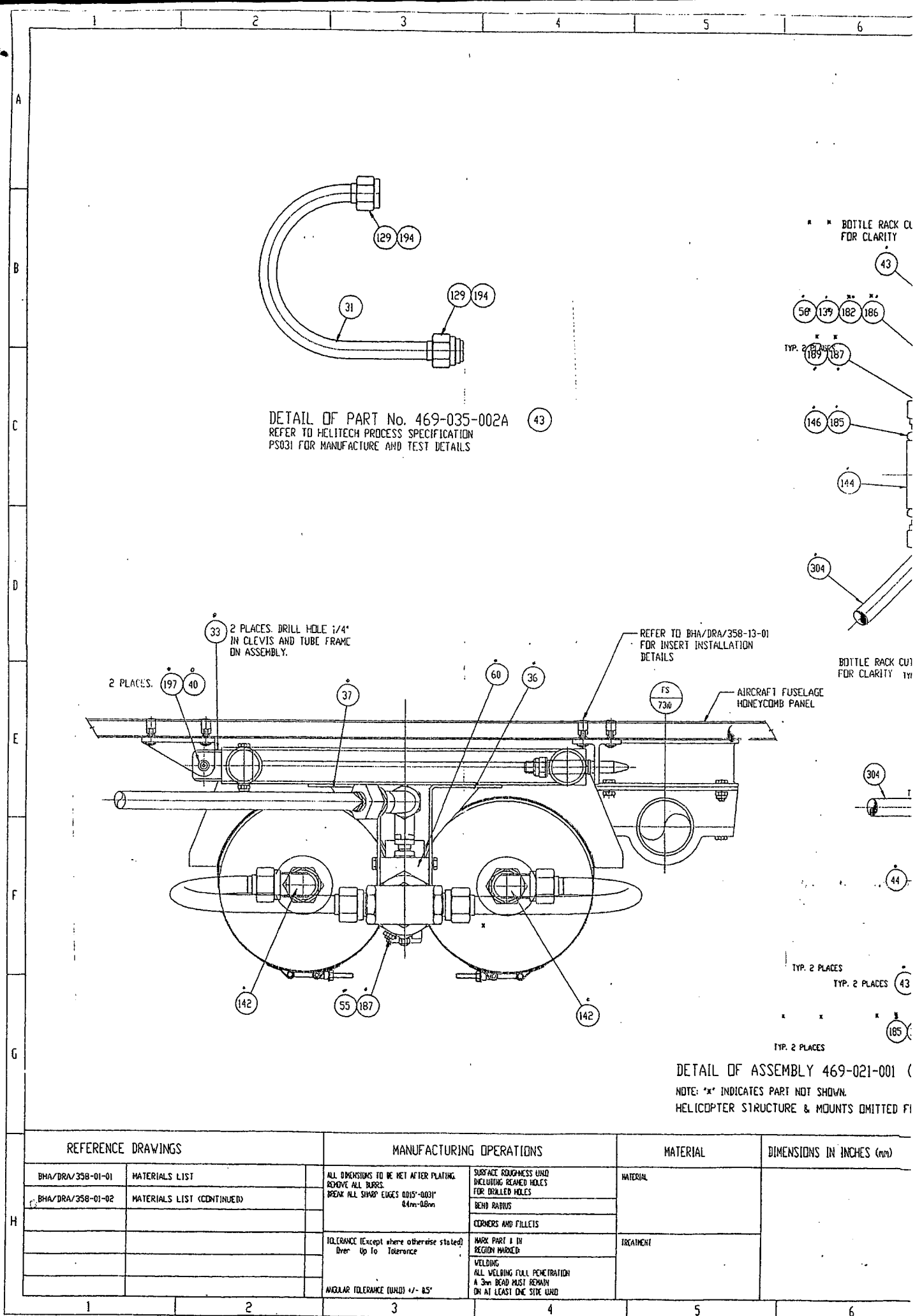
2

3



DETAIL OF PART No. 469-035-002A

REFER TO HELITECH PROCESS SPECIFICATION
PS031 FOR MANUFACTURE AND TEST DETAILS



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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
02:01 pm

Work Order No	: 0024027	Department Code:	
Project Name	: k469-035-002A	Burden Flags	: NNNNNNN
Project For	: WK534	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: k469-035-002A	Invoice Number	:
Description	: Tube Assembly	Invoice Amount	: 0.00
Manufactured	: No	Order Entry No	:
Amount Req'd	: 0	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-09-05	Actual Margin	: 0.000%
Est Finish Date	: 08-24-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

2x MS21922-12 Sleeve

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MS21921512 Not PLANNED
2x MS21921512 things

make by hand
Seamless
3/4 3/16 SS
0625 Wall